

KEY PLANT GRIPPER CHUCK

MODEL ▼	DIMENSIONS						WEIGHT ▼ Kg.
	Diameter of hole through the centre of the chuck		CLAMPING RANGE				
			MINIMUM		MAXIMUM		
In.	mm	In.	mm	In.	mm		
WP-200	3.15	80	0.50	13	12	300	6
WP-300	4	102	1.50	38	15	390	12
WP-400	6.70	170	3.50	89	20	510	22

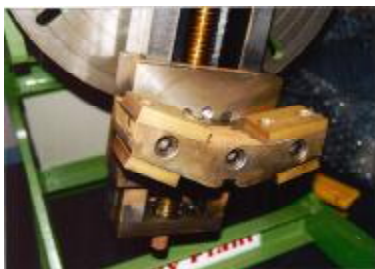


Key Plant's WP Range Self Centring Gripper Chucks are available in 3 diameter ranges WP-200, WP-300 & WP-400. They are ideal for use for welding and providing higher levels of efficiency and versatility In operations involving welding of fittings, flanges, etc.

- **Quickly & Easily Mounted** on any make of positioner, turntable or tailstock using three bolts provided with gripper.
- **Rugged Construction**, light weight providing a bigger working load because of the low gravitational centre.
- **Self Centering**, fast, smooth close/open action using lever to firmly lock or release work piece.

WP Range (see above chart)

Key Plant HP Range of Gripper Chuck can handle a diameter range of 65mm to 950mm. The two independent jaws are reversible and can be adjusted along the lead screw via a removable handle to suit the required diameter.



Reversible Jaw for HP Range



HP Range (see chart left)

MODEL HP RANGE	
Max. inside clamping diameter	Ø 952mm
Min. inside clamping diameter	Ø 367mm
Max. outside clamping diameter	Ø 793mm
Min. outside clamping diameter	Ø 184mm
Max. outside clamping diameter with turned jaws	Ø 694mm
Min. outside clamping diameter with turned jaws	Ø 67mm

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